

DOUBLE-SPHERE HIGH PRESSURE RUBBER EXPANSION JOINT WITH RING

With Floating Flanges

KISTLER Series KDR

Double sphere are designed for piping systems to absorb pipe movements, relieve stress, reduce system noise/vibration, compensate for misalignment/offset and to protect rotating mechanical equipment against start-up surge forces. The KISTLER Series KDR rubber expansion joint can be made from different rubber materials depending on media and application. They are designed to take up axial, lateral, angular and torsional movements along with vibrations in piping. KISTLER Engineers can solve anticipated problems of vibration, noise, shock, corrosion, abrasion, stresses and space by incorporating rubber expansion joints into designed piping systems. The steel flanges easily rotate on the bellows which makes it easier to line up the bolt holes during installation when mating flanges are out of line. With a temperature rating of -20°C to 100°C, the standard size range from 1.1/2" to 12" I.D. can be with the working pressure at 300 psi. and size 14" to 48" have working pressure at 150 psi.

MATERIALS

| ITEM NO. | DESCRIPTION | MATERIAL |
|----------|-------------------------|--------------------------------|
| 1 | Outer Cover, Inner Tube | Synthetic Rubber (EPDM) |
| 2 | Reinforcing Fabric | Synthetic Fiber |
| 3 | Wire, Reinforcing Ring | Carbon Steel Wire |
| 4 | Flange | Carbon Steel / Stainless Steel |

Installed with control rods to prevent internal pressure and motion by over limit usage and vacuum dropping. Control rods and reinforcing ring unit must be installed when pressure (test surge, operating, starting a pump, etc.) exceeds the rating.

Allowable Movements

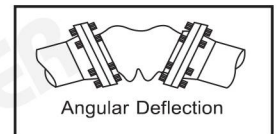
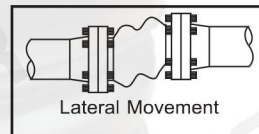
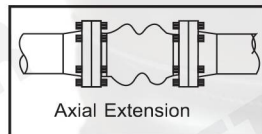
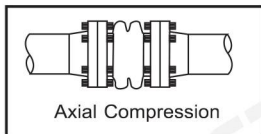
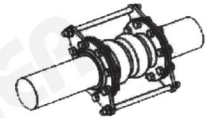
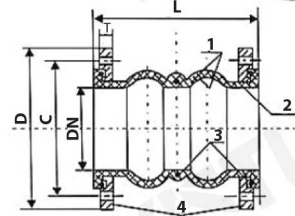


Fig. KDR



TECHNICAL CONDITION

| Model | KDR | |
|------------------|----------------|-----------|
| Size I.D. | 1.1/2" - 12" | 14" - 48" |
| Working Pressure | 300 psi | 150 psi |
| Burst Pressure | 625 psi | 342 psi |
| Vacuum Rating | 650 mm/Hg | |
| Temperature | -20°C to 100°C | |

TABLE OF MAIN PARAMETERS OF NORMAL CORE DIAMETER, LENGTH, DISPLACEMENT VALUE

| Normal core diameter DN | | Length (L) (mm.) | Axial displacement | | Lateral (mm.) | Angular |
|----------------------------|---------|---------------------|--------------------|-----------------|------------------|---------|
| (mm.) | (inch.) | | Compression (mm.) | Extension (mm.) | | |
| 40 | 1.1/2" | 165 | 20 | 10 | 20 | 30° |
| 50 | 2" | 165 | 20 | 10 | 20 | 30° |
| 65 | 2.1/2" | 170 | 20 | 10 | 20 | 30° |
| 80 | 3" | 175 | 20 | 10 | 20 | 30° |
| 100 | 4" | 225 | 30 | 15 | 25 | 30° |
| 125 | 5" | 225 | 30 | 15 | 25 | 30° |
| 150 | 6" | 225 | 30 | 15 | 25 | 30° |
| 200 | 8" | 325 | 40 | 20 | 30 | 30° |
| 250 | 10" | 325 | 40 | 20 | 30 | 30° |
| 300 | 12" | 325 | 40 | 20 | 30 | 30° |
| 350 | 14" | 340 | 40 | 20 | 30 | 30° |
| 400 | 16" | 350 | 40 | 20 | 30 | 30° |
| 450 | 18" | 350 | 45 | 25 | 30 | 30° |
| 500 | 20" | 350 | 45 | 25 | 30 | 30° |
| 600 | 24" | 400 | 45 | 25 | 30 | 30° |
| 700 | 28" | 400 | 45 | 25 | 30 | 20° |
| 800 | 32" | 400 | 45 | 25 | 30 | 20° |
| 900 | 36" | 400 | 45 | 25 | 30 | 20° |
| 1000 | 40" | 400 | 45 | 25 | 30 | 20° |
| 1200 | 48" | 400 | 45 | 25 | 30 | 20° |

- NOTE:**
- Standard material is EPDM. The products are not applicable to oil. Other kinds of rubber material are optional.
 - Standard rated working pressure is 20 bars (up to 300 mm.) and 10 bars (for larger size than 300 mm.)
 - Applicable fluids : Air, Compressed air, water, sea water, hot water, weak acid, alkalis, etc.
 - Flange drilling : JIS, DIN, ANSI, BS and other standard drilling for your specification.
 - Tolerances for installation should not over 30% of Allowable movements.